

ISACORD-TO-OTHER COLOR EQUIVALENTS

ISACORD® SULKY® MADEIRA® METTLER®

0010.....1001.....1001.....0010
0015.....1002.....1071.....0015
0017.....1001.....1001.....0015*
0020.....1234.....1000.....0020
0101.....1071.....1071.....0101
0108.....1219.....1118.....0108
0111.....1041.....1241.....0111
0112.....1220.....1041.....0112
0124.....1236.....1087.....0124
0131.....1219.....1118.....0131
0132.....1120.....1041.....0132
0142.....1011.....1118.....0142
0145.....1011.....1087.....0145
0150.....1218.....1087.....0150
0151.....1085.....1062.....0151
0152.....1219.....1118.....0152
0180.....1120.....1087.....0182*
0182.....1236.....1087.....0182
0184.....1218.....1060.....0182*
0221.....1067.....1223.....0221
0232.....1127.....1106.....0232
0250.....1022.....1067.....0250
0270.....1061.....1067.....0670*
0310.....1067.....1223.....0310
0311.....1124.....1024.....0311
0345.....1156.....1157.....0345
0352.....1209.....1106.....0352
0442.....1227.....1190.....0542*
0453.....1128.....1306.....0453
0463.....1228.....1306.....0873*
0465.....1173.....1357.....0465
0501.....⊙.....⊙.....0501
0506.....1124.....1024.....0700*
0520.....1135.....1023.....0520
0532.....1070.....1070.....0532
0542.....1159.....1192.....0542
0546.....1159.....1192.....0542*
0552.....1055.....1055.....0552
0600.....1187.....1223.....0600
0605.....1124.....1372.....0600*
0608.....1023.....1223.....0311*
0630.....1135.....1023.....0630
0640.....1066.....1372.....0640
0651.....1149.....1055.....0651
0660.....1061.....1067.....0660
0670.....1071.....1071.....0670
0672.....1229.....1060.....0672
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0702.....1024.....1024.....0702
0704.....1085.....1025.....0704
0706.....⊙.....⊙.....0706
0713.....1167.....1372.....0713
0722.....1179.....1128.....0722
0747.....1173.....1157.....0747
0761.....1127.....1055.....0761
0776.....1180.....1062.....0776

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0800.....1024.....1137.....0800
0811.....1024.....1372.....0811
0821.....1025.....1025.....0811*
0822.....1070.....1070.....0822
0824.....1025.....1173.....0940
0832.....1055.....1126.....0832
0842.....1126.....1126.....0842
0851.....1055.....1055.....0651*
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0861.....1127.....1060.....0672*
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0870.....1082.....1082.....0870
0873.....1180.....1062.....0873
0874.....1179.....1062.....0874
0904.....1065.....1137.....0922*
0922.....1025.....1173.....0922
0931.....1158.....1173.....0932*
0932.....1126.....1773.....0932
0933.....1057.....1173.....0933
0934.....1128.....1173.....0934
0940.....1026.....1128.....0940
0941.....1126.....1173.....0941
0945.....1170.....1144.....0945
0970.....1071.....1067.....0970
1055.....1179.....1053.....1055
1060.....1017.....1145.....1060
1061.....1179.....1142.....1061
1102.....1168.....1278.....1102
1106.....⊙.....⊙.....1106
1114.....1021.....1065.....1114
1115.....1216.....1057.....1342*
1120.....⊙.....⊙.....1120
1123.....1128.....1128.....0853*
1134.....1158.....1057.....1134
1140.....1017.....1055.....1140
1141.....1054.....1142.....1141
1154.....1158.....1057.....0933*
1172.....1149.....1055.....1172
1220.....1238.....1379.....1220
1300.....1078.....1278.....1300
1301.....1078.....1037.....1304*
1304.....1078.....1078.....1304
1305.....1184.....1379.....1305
1306.....⊙.....⊙.....1306
1311.....1216.....1221.....1334*
1312.....1181.....1221.....1514*
1332.....1021.....1379.....1114*
1334.....1181.....1221.....1334
1335.....1181.....1221.....1335
1342.....1058.....1057.....1342
1346.....1247.....1145.....1346
1351.....1019.....1019.....1351
1352.....1258.....1019.....1352
1355.....1186.....1145.....1355
1362.....1239.....1019.....1362
1366.....1215.....1059.....1366

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1375.....1131.....1041.....1375
1430.....1019.....1019.....1430
1501.....⊙.....⊙.....1306*
1514.....1181.....1221.....1334*
1521.....1020.....1379.....1521
1532.....1020.....1107.....1532
1551.....1019.....1019.....1551
1565.....1179.....1144.....1565
1600.....1081.....1379.....1600
1701.....1246.....1078.....1703*
1703.....1037.....1037.....1703
1704.....1037.....1037.....1703*
1725.....1181.....1221.....1725
1755.....1117.....1019.....1755
1760.....1064.....1142.....1760
1761.....1015.....1142.....1761
1800.....1147.....1037.....1703*
1805.....1259.....1147.....1805
1840.....1016.....1107.....1840
1860.....1015.....1019.....1860
1874.....1130.....1062.....1375*
1876.....1059.....1145.....1876
1900.....1039.....1147.....1900
1902.....1147.....1147.....1902
1903.....1147.....1147.....1903
1904.....1147.....1039.....1903*
1906.....1533.....1186.....1900
1911.....1169.....1181.....1911
1912.....1035.....1181.....1912
1913.....1169.....1181.....1911*
1921.....1257.....1119.....1921
1940.....⊙.....⊙.....1940
1950.....⊙.....⊙.....1950
1972.....1219.....1118.....1972
2011.....1169.....1181.....1911*
2022.....1090.....1181.....1912*
2051.....1213.....1019.....2051
2101.....1039.....1147.....1900*
2113.....1035.....1181.....2113
2115.....1035.....1181.....2222*
2123.....1189.....1035.....2123
2152.....1119.....1108.....2152
2153.....1119.....1108.....2152*
2155.....1115.....1108.....2155
2160.....1115.....1116.....2160
2166.....1117.....1019.....2160*
2170.....1064.....1053.....2170
2171.....1113.....1120.....2171
2220.....1511.....1309.....2220
2222.....1169.....1117.....2222
2224.....1190.....1181.....2222*
2241.....1119.....1119.....2241
2250.....1225.....1120.....2250
2300.....1231.....1110.....2300
2320.....1511.....1119.....2320
2333.....1038.....1035.....2222*

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ISACORD® SULKY® MADEIRA® METTLER®

2336	1189	1035	2336
2363	1121	1120	2360
2500	1192	1188	2500
2504	1033	1188	2504
2506	1192	1188	2506
2520	1511	1110	2520
2521	1533	1186	2521
2550	1256	1309	2550
2560	1224	1108	2560
2576	1166	1041	0112*
2600	1255	1033	2600
2640	1080	1080	2640
2650	1111	1031	2650
2655	1111	1031	2655
2674	1166	1041	2674
2711	1192	1188	2711
2715	1192	1188	2715
2720	1033	1188	2504*
2764	1111	1031	2664
2810	1255	1122	2810
2830	1032	1032	2830
2900	1112	1112	2900
2905	1122	1112	2900*
2910	1032	1032	2900*
2920	1194	1032	2920
3040	1193	1032	3040
3045	1080	1080	3040*
3062	1166	1040	3062
3102	1197	1166	3102
3110	1195	1166	3110
3114	1195	1122	3110*
3210	1235	1143	3210
3211	1235	1112	3211
3241	1254	1032	3241
3251	1193	1040	3241*
3323	1200	1242	3323
3331	1226	1143	3331
3333	1042	1166	3333
3335	1535	1134	3544*
3344	1182	1044	3355*
3353	1197	1242	3323*
3355	1043	1044	3355
3444	1172	1044	3444
3522	1076	1134	3522
3536	1195	1122	3536
3541	1112	1112	3541
3543	1042	1134	3543
3544	1535	1134	3544
3554	1044	1044	3355*
3600	1535	1134	3600
3611	1535	1134	3543*
3612	1253	1133	3543*
3622	1076	1134	3622
3640	1030	1075	3640
3641	1198	1028	3641
3650	1074	1132	3650

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3652	1222	1132	3640*
3732	1198	1143	3732
3743	1171	1143	3743
3750	1165	1132	3750
3761	1165	1132	3761
3770	1077	1087	3770
3810	1143	1143	3810
3815	1029	1028	3641*
3820	1028	1028	3820
3840	1222	1132	3840
3842	1172	1028	3842
3900	1534	1096	3900
3901	1534	1295	3901
3902	1253	1177	3901*
3910	1249	1028	3910
3951	1203	1028	3951
3953	1172	1028	3953
3962	1248	1132	3962
3971	1236	1087	3971
4010	1094	1094	4010
4032	1172	1028	4032
4033	1171	1293	4033
4071	1223	1132	3952
4073	1219	1118	0108*
4101	1094	1094	4101
4103	1252	1295	4103
4111	1094	1094	4111
4113	1252	1295	4111*
4116	1252	1295	4116
4133	1162	1296	3732*
4174	1234	1241	4174
4220	1095	1045	4220
4230	1204	1094	4230
4240	1204	1045	4240
4250	1151	1045	4250
4410	1513	1293	4610*
4421	1090	1293	4531*
4423	1513	1295	4423
4425	1230	1293	4531*
4430	1095	1045	4220*
4442	1162	1293	4442
4452	1090	1279	4531*
4515	1162	1290	4515
4531	1513	1293	4531
4610	1046	1279	4610
4620	1046	1279	4620
4625	1230	1279	5005*
4643	1233	1290	4643
4644	1233	1290	4644
5005	1517	1280	5005
5010	1503	1247	5101*
5050	1045	1045	5050
5100	1503	1280	5100
5101	1503	1280	5101
5115	1046	1301	5115
5210	1503	1301	5210

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5220	1045	1301	5220
5230	1045	1301	5230
5233	1517	1279	5324*
5324	1174	1103	5324
5326	1174	1370	5326
5335	1517	1370	5324
5374	1536	1103	5374
5411	1101	1051	5515
5415	1101	1051	5415
5422	1079	1051	5422
5500	☼	☼	5500
5510	1049	1101	5510
5513	1049	1101	5513
5515	1101	1051	5515
5531	1049	1101	5531
5552	1211	1306	5552
5555	1174	1103	5555
5610	1510	1248	5610
5613	1101	1101	5600
5633	1176	1170	5633
5643	1176	1170	5643
5650	1209	1100	5650
5664	1212	1306	5664
5822	1104	1106	5822
5833	1177	1170	5833
5866	1210	1357	0465
5912	1510	1248	5912
5933	1176	1170	5633*
5934	1176	1156	5934
5940	☼	☼	5940
5944	1175	1103	5944
6010	☼	☼	5940*
6051	1104	1100	6051
6133	1227	1190	6133
6156	1210	1357	6156

Conversion comparisons are provided for GENERAL REFERENCE purposes only.

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To ensure accuracy, sew a test piece first.

☼ Neon Colors do not accurately reproduce via standard printing process.

Colors shown are general approximations only.

* Exact match not available.



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